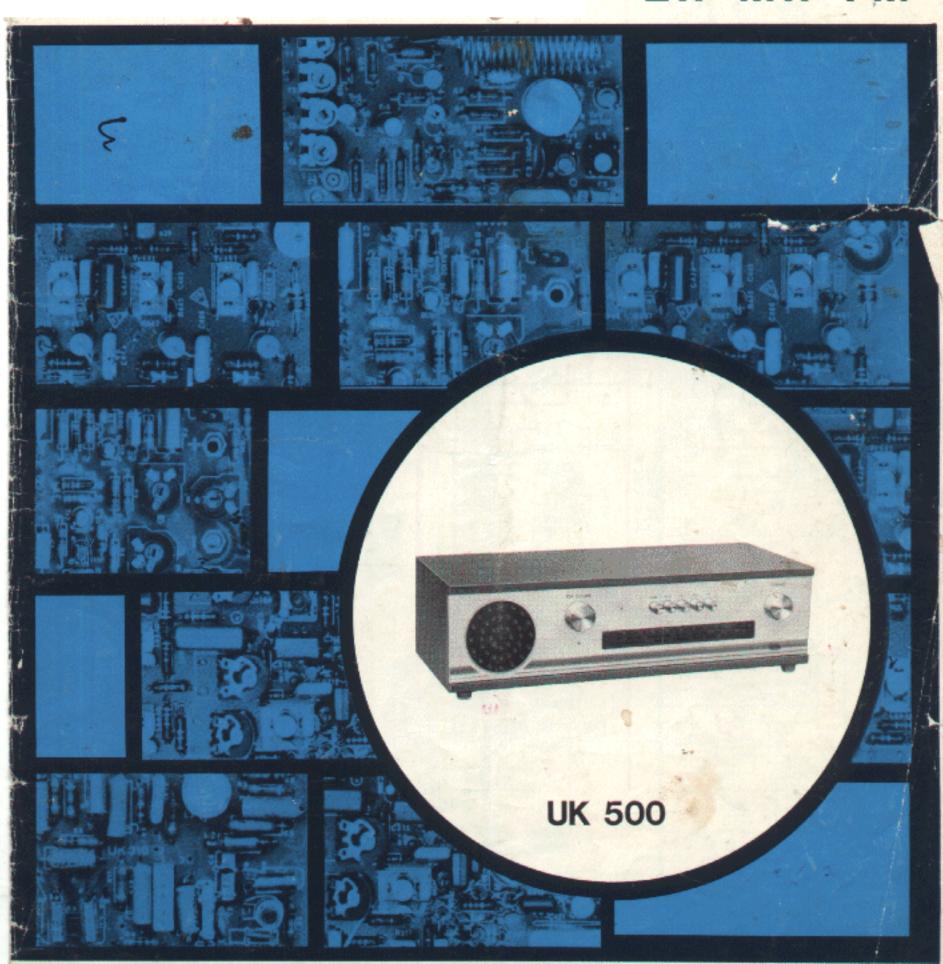
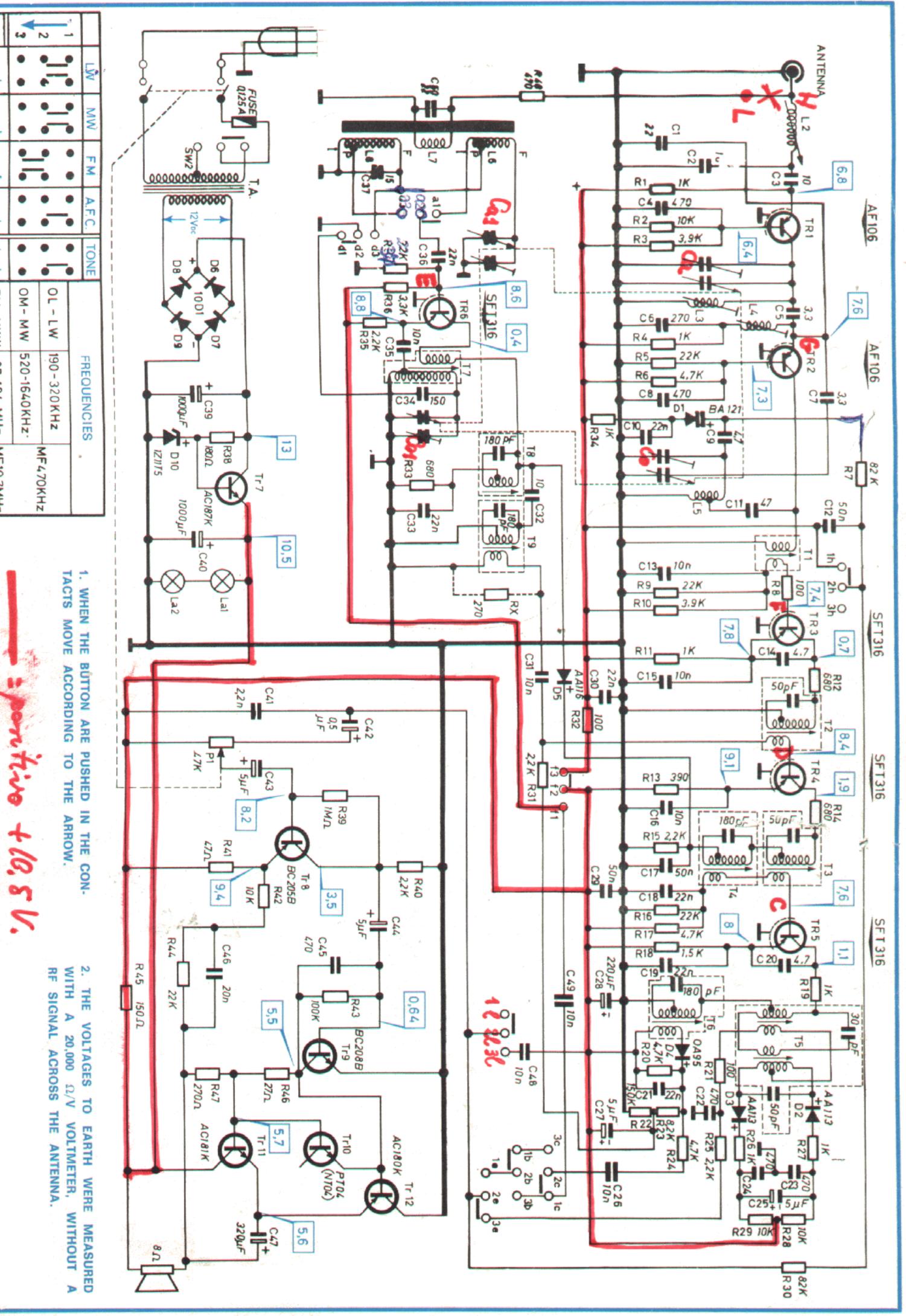


SUPERHETERODYNE RADIO RECEIVER LW-MW-FM





9

FM-UKW

87-104

MHz

MF10,7MHz

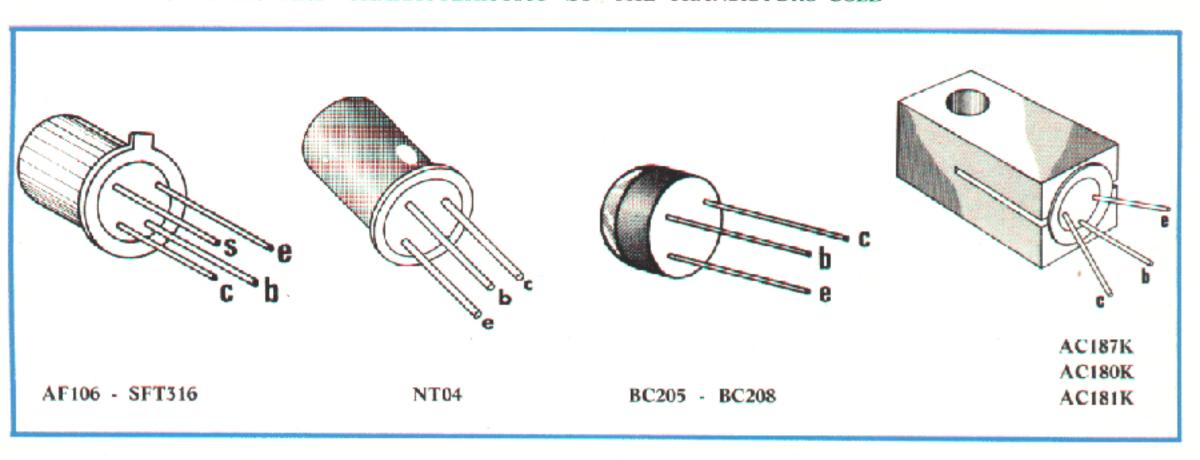
Fig. 1 - Circuit Diagram.

OM-

Σ ≷

520-1640KHz

LEAD ARRANGEMENTS AND CHARACTERISTICS OF THE TRANSISTORS USED



The alloy PNP AC108K and NPN AC181K transistors are designed for use in audio frequency complementary symmetry amplifying stages up to 5 W power output.

The PNP drift transistor SFT316 is designed for use as an intermediate frequency amplifier in FM and mixed AM/FM radio receivers, and as a TV audio intermediate frequency amplifier.

The PNP drift transistor AF106 is designed as amplifier-oscillator for high frequency stages in AM/FM receivers.

The PNP planar epitaxial low-noise silicon transistor BC205B and the NPN planar epitaxial low-noise silicon transistor BC208B are designed for use as audio frequency preamplifiers and drives.

Maximum absolute values T _A =25°C		AF106	BC205B	SFT316	
Collector-base voltage	V_{cb}	-25	- 20	- 32	v
Emitter-base voltage	V_{eb}	- 0,3	- 5	- 1	v
Collector-emitter voltage (open base)	V_{ceo}	-18	- 20	- 16	V
Collector-emitter voltage (shorted base)	$V_{\rm ccs}$	_	- 20	- 32	V
Collector current	I_e	-10	-100	- 10	mA
Base current	Iь	_	- 20		mA
Power dissipation at T _A = 25 °C	Pd	60	300	150	mW
Junction temperature	T_{j}	90	125	100	°C

Maximum absolute values T₁=25°C		BC208B	AC180K	AC181K AC187K	
Collector-base voltage	V_{cb}	20	-32	32	V
Emitter-base voltage	V_{cb}	5	-20	20	V
Collector-emitter voltage (open base)	V_{ceo}	20	-16	16	V
Collector-emitter voltage (shorted base)	Vces	20	_	-	v
* Collector current	Ic	_	-1,5	1	A
Power dissipation at T _A = 25 °C	\mathbf{P}_{d}	300	300	300	mW
Junction temperature	T,	125	100	100	°C

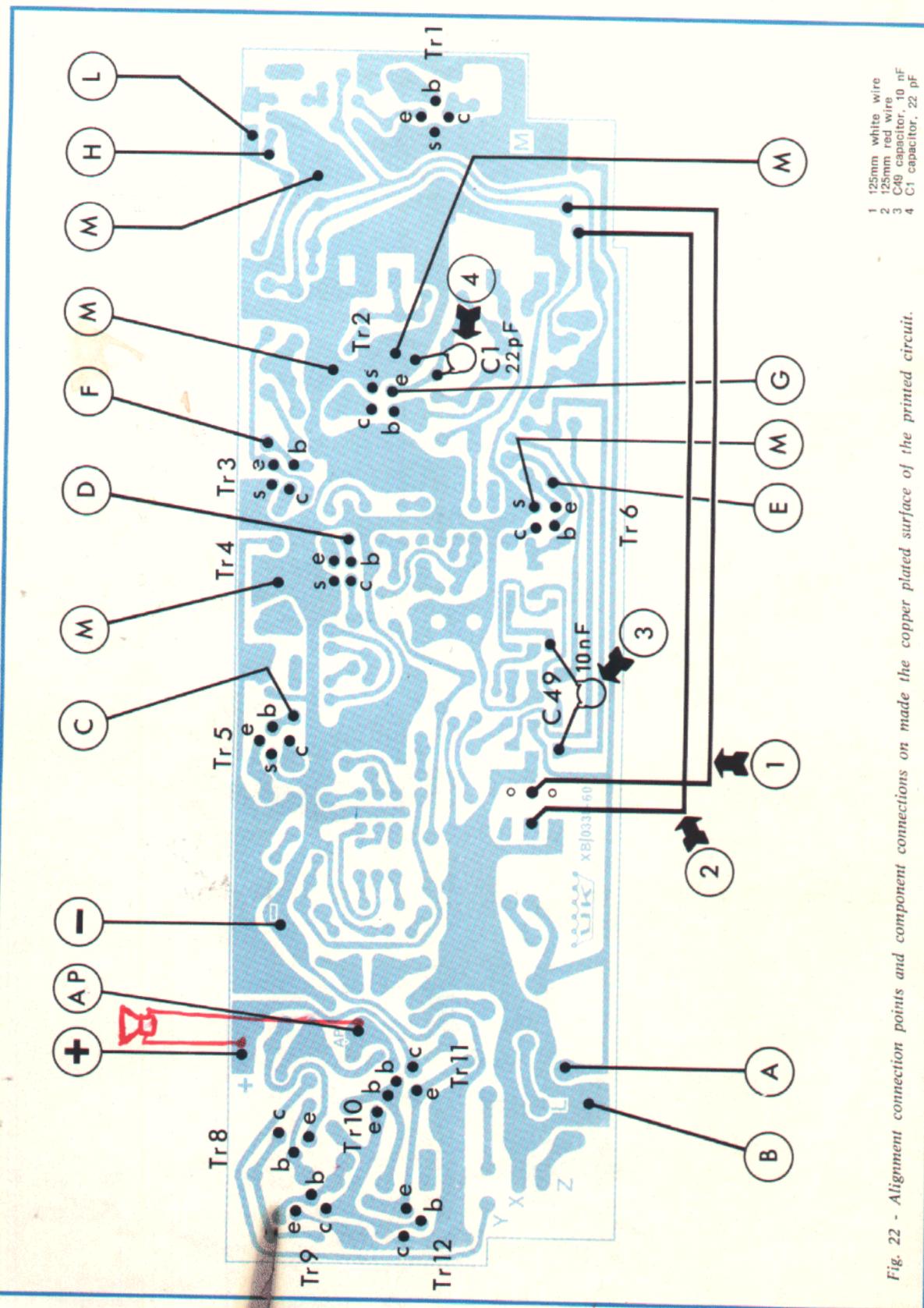


Fig. 22 - Alignment connection points and component connections on made the copper plated surface of the printed circuit.

TABLE 1 - ALIGNING THE INTERMEDIATE FREQUENCY

Operation No.	Connect generator between	IF value	Pointer position	Core to be adjusted	Adjust to
1	C - M	470 kHz	scale min.	Т6	max. output
2	D - M	470 kHz	scale min.	T4	max. output
3	E - M	470 kHz	scale min.	Т8-Т9	max. output

Repeat several times after the first, but leave the generator connected as for operation No. 3.

TABLE 2 - ALIGNING THE MW TUNING CIRCUITS

Operation No.	Connect generator to	Generator frequency	Pointer position	Circuit to be aligned	Adjust to
1	Lx	525 kHz	scale min.	Т7	max. output
. 2	Lx	1640 kHz	scale max.	Co1	max. output
Repeat several	1	600 111	600 1-11-	1.6	
3	Lx	600 kHz	600 kHz	L6	max. output
4	Lx	1500 kHz	1500 kHz	Ca1	max. ou

TABLE 3 - ALIGNING THE LW TUNING CIRCUITS

Operation No.	Connect generator to	Generator frequency	Pointer position	Circuit to be aligned	Adjust to
1	Lx	~ 150 kHz			check scale min.
2	Lx	~ 270 kHz		_	check scale min.
3	Lx	~ 200 kHz		L8	max. output

Co1 - Ca1 - Vedi F16. 14

TABLE 4 - ALIGNING THE FM INTERMEDIATE FREQUENCY

Adjust to	Core to be adjusted	Pointer position	Generator frequency	Connect generator between	Operation No.
min. output*	T5 (black)	scale min.	10.7 MHz	C - M	1
min. output	T5 (blue)	scale min.	10.7 MHz	C - M	2
min. output	T3 (green)	scale min.	10.7 MHz	D - M	3
min. output	T2 (orange)	scale min.	10.7 MHz	F - M	4
min. output	T1 (pink)	scale min.	10.7 MHz	G - M	5

^{*} Min. AM signal at 1000 Hz

Keep the generator connected as for operation No. 5 and adjust the cores (except T5 black) repeatedly.

TABLE 5 - ALIGNING THE FM TUNING CIRCUITS

Operation No.	Connect generator between	Generator frequency	Pointer position	to be adjusted	Adjust to
1	н - м	87 MHz	scale min.	L5	max. output
2	H - M	104 MHz	scale max.	Со	max. output
Repeat several ti	mes.				
3 ,	н-м	90 MHz	90 MHz	L3	max. output
3 ,	H - M	90 MHz 102 MHz	90 MHz 102 MHz	L3 Ca	max. output

the ON position marked on the front plate.

Mounting the speaker Figure 23

Fasten the speaker to its panel (4) with two 3Mx15 screws, washers and nuts (7), (8) and (3) in Fig. 23. Solder two 400 mm length of red and black insulated wire to the terminals of the speaker their other ends will be soldered later on to «+» and (AP) on the copper-plated surface of the p.c. board.

Now secure the speaker panel to the cabinet with two 2.9x16 self-tapping screws, (5) Fig. 23. Glue the protecting fabric over the front of the loudspeaker mounting panel.

Fitting the receiver into the cabinet Figure 25

Solder the black and the red wires from the speaker to «+» and (AP).

Fit the frame into the cabinet and secure with four 2.9x25 self-tapping screws and washers, (3) and (4).

Fasten the back panel to the speaker compartment with two 2.9x16 self- tapping screws.

Fit the four self discs to the bottom of the cabinet, and fasten with a few drops of glue.

Note - Due to the excellent sensitivity of the UK 500 receiver, the FM antenna can be made out of an 80 cm lenght of insulated wire soldered to the centre tap of the socket provided. Arrange the antenna for the best signal reception.

Co - Ca -> Ved F16. 164

Fig. 6 - Component Layout of the receiver p.c. board.

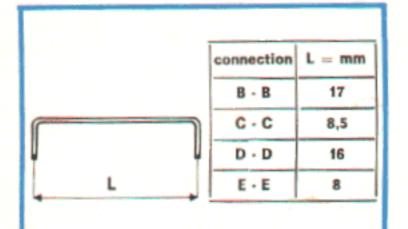


Fig. 7 - Bending the connections between B-B, C-C, D-D and E-E.

tage over parallel circuits of dissipating 4 power in the transistor directly proportional to the current supplied.

ASSEMBLY

Assembling any kind of electronic apparatus requires a good deal of care, to avoid mounting a component in the wrong place, misplacing connections or making poor soldered points. Therefore follow the instructions step by step and check back on completing each step. The assembly of the UK 500 may be divided into two main stages: the first includes the assembly of the two printed circuit boards and their inspection, and the second the mechanical assembly of the parts.

Stage 1 - Assembly of the components to the power supply p.c. board. Figure 2

- ☐ Insert resistor R38, pins «+» and «-», diodes D6, D7, D8 and D9, and zener diode D10. Refer to Figure 4 for the correct polarity of the diodes.
- Insert the electrolytic capacitors C39 and C40. Make sure of their correct polarity, which is indicated on the body of the component.
- Assemble transformer T.A.: securing it with two 3M x 6 screws and nuts. Refer to Figure 2 for the correct location of the coloured leads. Solder the two green wires to the holes close to the transformer.
- Assemble transistor TR7 to its heat sink according to Fig. 3, paying particu-

lar attention to the disposition of the leads.

- Fix the sub-assembly of TR7 and its heat sink in place by means of two 3M x 6 screws, at the same time inserting the leads correctly into the holes marked E, B and C, and soldering them.
- ☐ Solder a 15 cm length of black insulated wire to pin «—», and a similar length of red wire to pin «+».
- Trim the leads of all the foregoing components to less than about 3 mm from the copper plated surface of the board, on which side they are soldered.

Stage 2 - Assembly of the components on the p.c. board of the receiver section Figure 6

Connect the points B-B, C-C, D-D and E-E marked on Fig. 6 to each other with lengths of tinned copper wire, 0.7 mm dia. Bend the wires to 90°, as shown in Figure 7, and keep them close to the board, but not touching the conductors they cross.

